

sustainability



PCR
Food Grade
Post-Consumer Resin
(PCR) PP closures are
available from PHOENIX.
Options up to 100% PCR.

Contact PHOENIX for
pricing and availability.

PHOENIX has committed to **reduce our energy intensity 25%** by 2031.

INDUSTRY COLLABORATION

To stay relevant in the ever-evolving world of sustainability requires strategic partnerships with industry leaders.



The Association of
Plastic Recyclers

As a member of the Association of Plastic Recyclers (APR), we strive to create a truly circular economy. APR has created guidelines which instruct how to design packaging that is compatible with recycling streams globally.



As a Partner in the Better Plants Program, we are boosting efficiency, increasing resilience, strengthening economic competitiveness, and reducing our carbon footprint through improvements in energy efficiency.

MEMBER OF



As a member of the Sustainable Packaging Coalition (SPC), we collaborate across the industry to make packaging more sustainable for people and the environment.



PHOENIX™

PHOENIX SUSTAINABILITY

BY THE NUMBERS



COMPLETE LIFECYCLE SOLUTIONS

Providing packaging that is designed, made, and shipped sustainably



219,000 lb CO₂e saved in one year with just one lightweighting project—our 53-400 cap

Up to 87% more closures per carton with EcoStack® compared to standard CT closures

Lightweight Vista® Closures are one of the lightest 2-piece CRCs on the market

58% less plastic used in Horizon 1-piece CRC compared to 2-piece CRCs



RESPONSIBLE RESOURCE CONSUMPTION

Operating more cleanly and efficiently to reduce waste across our business

Newport facility reused **76% of its regrind** from July 2021 through June 2022

90% of energy output supplied to in-state customers by our power provider in Davenport came from **renewable resources** in 2021



52% of our TN facility power's energy sources in 2022 were **carbon-free**

Utilizing CAD simulation and Lifecycle Analysis software to optimize package design for **resource conservation** and **energy reduction**



PARTNER TO EDUCATE

Pursuing and transforming leading-edge insights into meaningful action



Enabling a cross-functional **Sustainability Committee** to drive strategy and **oversee change**

Ongoing **recycling** programs for standard and **hard-to-recycle** items

Empowering employees to volunteer locally for causes that improve **social** and **environmental** wellbeing



SCAN TO
LEARN MORE



PHOENIX™

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