SHALLOW SKIRTED CLOSURES

89-400-7201 S

Specifications:

DIAMETER 89 mm

THREAD PROFILE 400

NECK FINISH 89-400

CLOSURE TOP Stipple

CLOSURE SIDEWALL Fine Ribbed

MATERIAL PP, PCR PP

PACKAGING & FREIGHT INFORMATION

PACK TYPE	PCS/CTN	CTNS/PALT	PCS/PALT	CTN WT*	PALT WT*	FRT CLASS
Stack	640	15	9,600	26[1]	384[1]	125[1]
Stack	640	15	9,600	29[2]	433[2]	100[2]
CARTON DIMENSIONS: 24 x 16 x 15			**PALLET DIMENSIONS:** 48 x 40 x 50			

(1) Unlined Closures (2) Lined Closures *Approximate

MARKETS

Agricultural, Automotive, Industrial, and Medical Products, Food, Food Service, Nutraceuticals, Personal Care & Cosmetics, Powdered Drinks, Soup Base, Pharmaceuticals, Dressings & Sauces.

OPTIONS

Available in white, standard, and custom colors. Offset printing is available on this closure in up to four colors. Multiple PCR materials available with food-contact and non-food options up to 100% PCR content.

CLOSURE BENEFITS

▪ Stacking ring

▪ Fine-ribbed sides are easier to grip
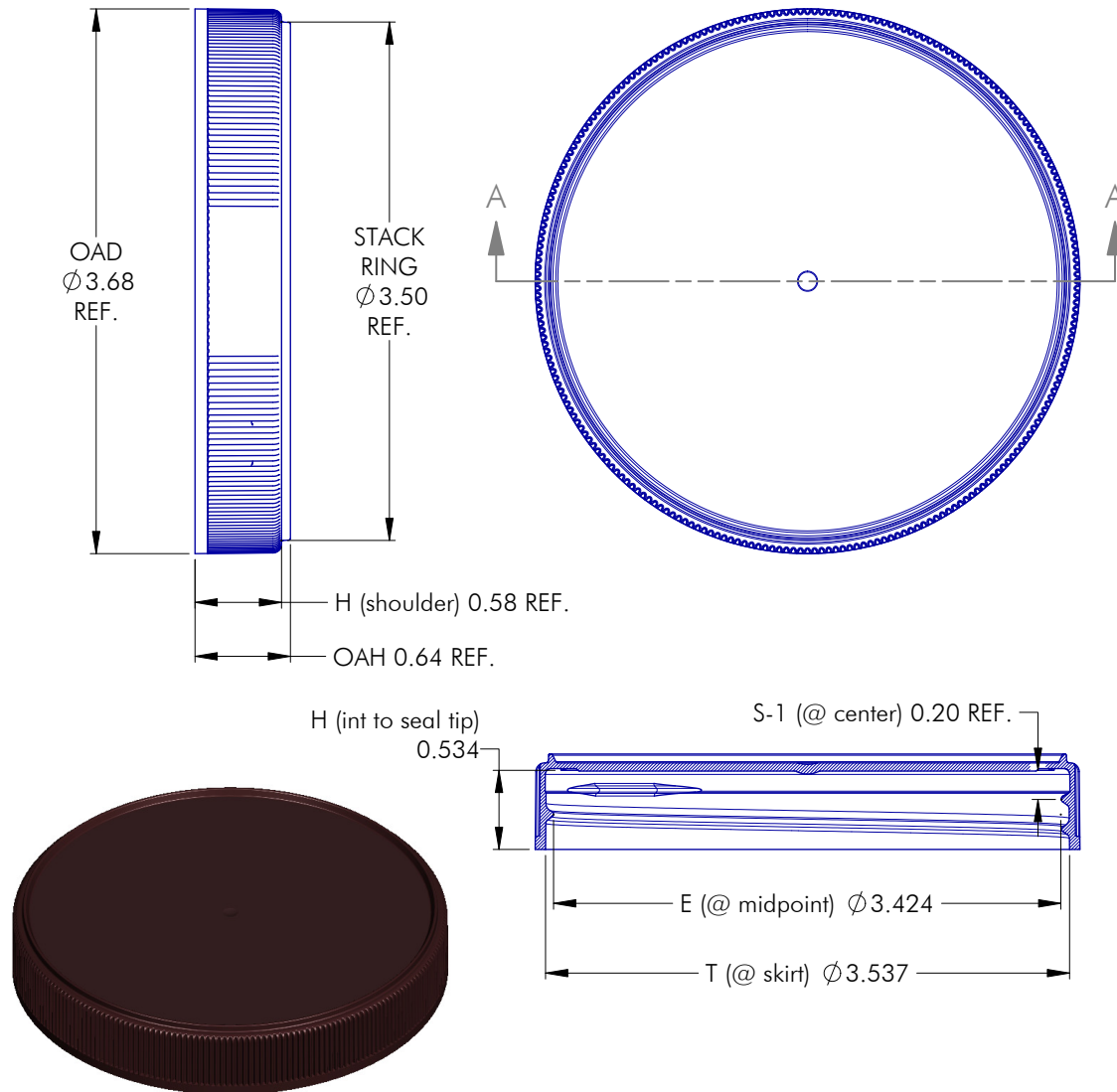
▪ Our most popular closure style

SHALLOW SKIRTED CLOSURES

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OAD
⌀3.68
REF.

STACK
RING
⌀3.50
REF.

A ◀——— A

H (shoulder) 0.58 REF.

OAH 0.64 REF.

H (int to seal tip)
0.534

S-1 (@ center) 0.20 REF.

E (@ midpoint) ⌀3.424

T (@ skirt) ⌀3.537

NOTES: (UNLESS OTHERWISE SPECIFIED) 1. ALL DIMENSIONS ARE IN INCHES. 2. SEE CHART FOR DIMENSIONAL TOLERANCE.	0	06.28.16	Released			DN
	REV	DATE	DESCRIPTION			BY
THIS OR FACSIMILE THEREOF IS THE EXCLUSIVE PROPERTY OF PHOENIX AND MAY NOT BE REPRODUCED WITHOUT THE EXPRESSED WRITTEN CONSENT OF PHOENIX. SOME OR ALL OF THE ITEMS DEPICTED ON THIS DRAWING MAY BE COVERED BY CURRENT PATENTS OR PATENTS APPLIED FOR BY PHOENIX.	TOLERANCE		PITCH/TPI .200 / 5	TURNS 1-3/16	MAT'L HDPE	
	.X	±0.1	DRAWN DMN	DATE 06.28.16	SCALE 1:1	REV
	.XX	±0.02	89 - 400 - 7201 S			0
	.XXX	±0.010				

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'T' DIM. (SEE CHART)

'E' DIM. (SEE CHART)

0.060 MIN. LAND FOR
INDUC./CONDUC. SEALING APPLICATIONS

0.050 MIN. LAND FOR
NON-INDUC./CONDUC. SEALING APPLICATIONS

('I' = 2.918 MIN.)

'S' = 0.060±0.015

'H' = 0.560 MIN.

A

(0.060)

45.0°

R0.030

0.120

R0.030

10.0°

R0.010

R0.010

DETAIL A
SCALE: 12 : 1
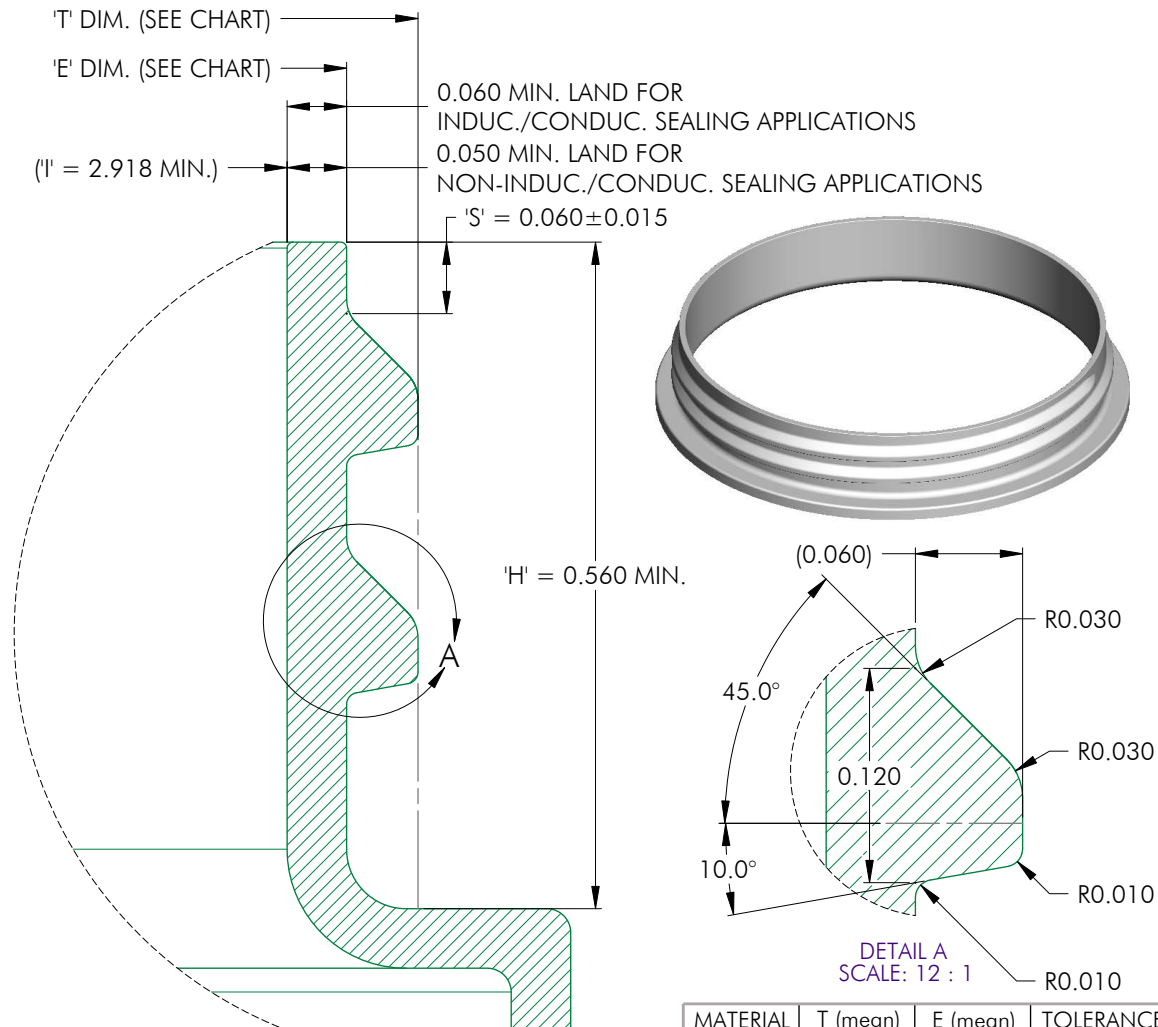
MATERIAL	T (mean)	E (mean)	TOLERANCE
PP / PE	3.4935	3.3735	± 0.0175
PET	3.499	3.379	± 0.012
GLASS	N/A	N/A	± N/A

NOTES: (UNLESS OTHERWISE SPECIFIED)
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2. SEE CHART FOR DIMENSIONAL TOLERANCE.

0	10.22.17	Released	DN
REV	DATE	DESCRIPTION	BY

TOLERANCE		PITCH/TPI .200 / 5	TURNS 1-1/2	MAT'L SEE CHART	
.X	±0.1	DRAWN DMN	DATE 10.22.07	SCALE 8 : 1	REV
.XX	±0.02	89 - 400 - FINISH			0
.XXX	±0.010				