

SHALLOW SKIRTED CLOSURES

70-400-9613 S



Specifications:

DIAMETER 70 mm
THREAD PROFILE 400
NECK FINISH 70-400
CLOSURE TOP Stipple
CLOSURE SIDEWALL Fine Ribbed
MATERIAL PP, PCR PP

PACKAGING & FREIGHT INFORMATION

PACK TYPE	PCS/CTN	CTNS/PALT	PCS/PALT	CTN WT*	PALT WT*	FRT CLASS
Bulk	1,150	15	17,250	23 ⁽¹⁾	338 ⁽¹⁾	125 ⁽¹⁾
Bulk	1,150	15	17,250	24 ⁽²⁾	362 ⁽²⁾	125 ⁽²⁾
CARTON DIMENSIONS: 24 x 16 x 15				PALLET DIMENSIONS: 48 x 40 x 50		

(1) Unlined Closures (2) Lined Closures *Approximate

MARKETS

Dressings & Sauces, Food, Food Service, Industrial and Medical Products, Personal Care & Cosmetics, Pharmaceuticals, Nutraceuticals, Non-Dairy Creamer and Soup Base.

CLOSURE BENEFITS

- A great general-purpose closure
- Our most popular closure style

OPTIONS

Available in white, standard, and custom colors. Liners can be cut with a tri-tab easy-open feature. Can be embossed or debossed with your custom message. Offset printing is available on this closure in up to four colors. Can be lined with a wide variety of liner systems including SureSeal (foam), pressure sensitive and heat induction (foil) liners. Optional 25-30% food-contact PCR PP material available.



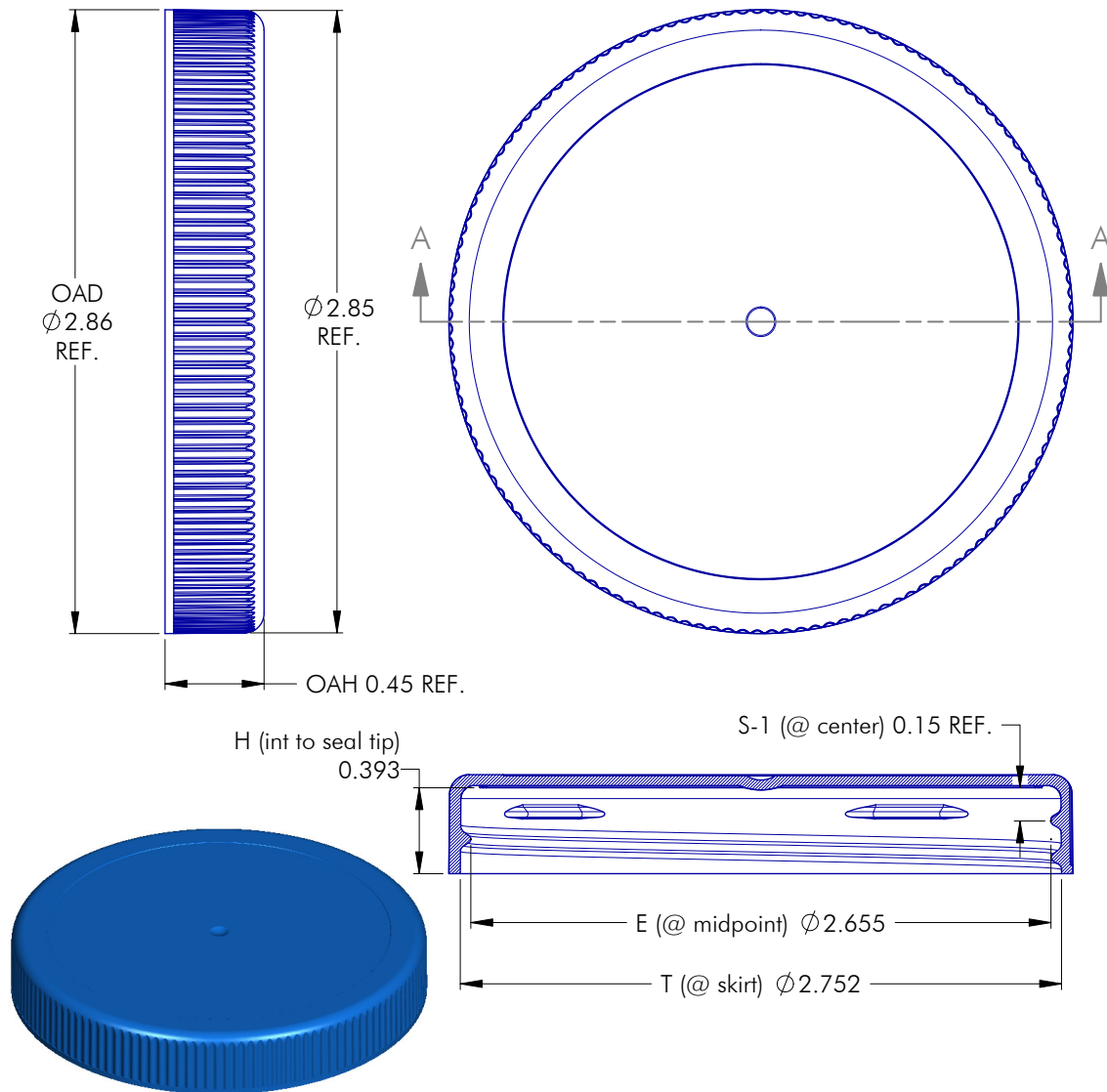
PHOENIX™

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P 630 420 4750 **E** greatpkg@phxpkg.com
 975 Meridian Lake Drive • Aurora, IL 60504

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<p>NOTES: (UNLESS OTHERWISE SPECIFIED)</p> <p>1. ALL DIMENSIONS ARE IN INCHES.</p> <p>2. SEE CHART FOR DIMENSIONAL TOLERANCE.</p> <p>THIS OR FACSIMILE THEREOF IS THE EXCLUSIVE PROPERTY OF PHOENIX AND MAY NOT BE REPRODUCED WITHOUT THE EXPRESSED WRITTEN CONSENT OF PHOENIX. SOME OR ALL OF THE ITEMS DEPICTED ON THIS DRAWING MAY BE COVERED BY CURRENT PATENTS OR PATENTS APPLIED FOR BY PHOENIX.</p>	1	02.18.16	Re-define Reference Dimensions			DN
	REV	DATE	DESCRIPTION			BY
	TOLERANCE	PITCH/TPI	.167 / 6	URNS	1-1/8	MAT'L PP
	.X ±0.1	DRAWN	DMN	DATE	09.21.10	SCALE 3 : 2
	.XX ±0.02	70 - 400 - 9613 S			REV	1



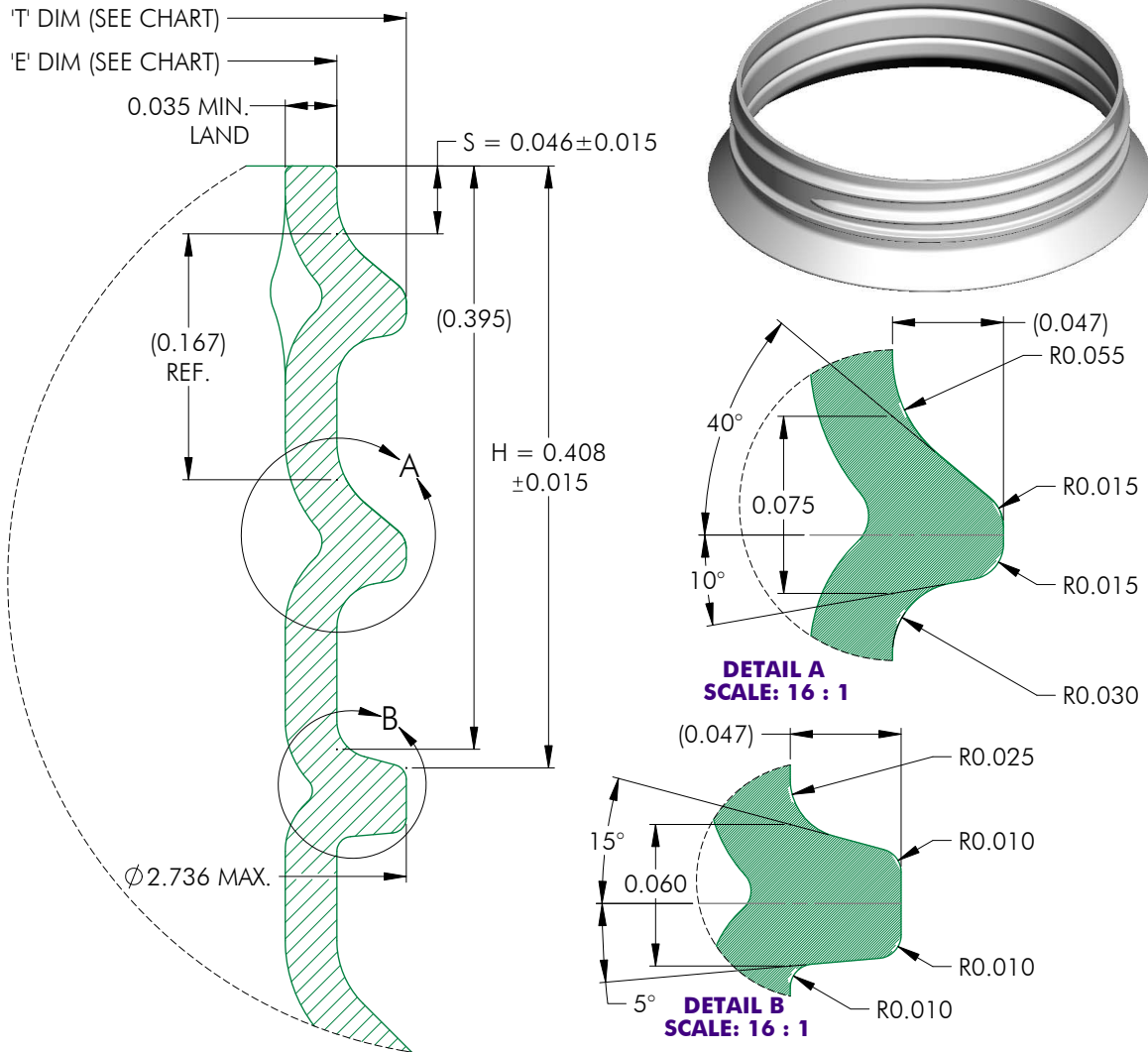
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MATERIAL	T (mean)	E (mean)	TOLERANCE
PP / PE	2.7185	2.6245	± 0.0175
PET	2.726	2.632	± 0.010
GLASS	0.0000	0.0000	± 0.0000

NOTES: (UNLESS OTHERWISE SPECIFIED)				0	09.11.12	Released	DN
1. ALL DIMENSIONS ARE IN INCHES.				REV	DATE	DESCRIPTION	BY
2. SEE CHART FOR DIMENSIONAL TOLERANCE.				TOLERANCE	PITCH/TPI	1.67 / 6	TURN 1-1/4
THIS OR FACSIMILE THEREOF IS THE EXCLUSIVE PROPERTY OF PHOENIX AND MAY NOT BE REPRODUCED WITHOUT THE EXPRESSED WRITTEN CONSENT OF PHOENIX. SOME OR ALL OF THE ITEMS DEPICTED ON THIS DRAWING MAY BE COVERED BY CURRENT PATENTS OR PATENTS APPLIED FOR BY PHOENIX.				.X	±0.1	DRAWN DMN	DATE 09.11.12
				.XX	±0.02	SCALE	10 : 1
				.XXX	±0.010	70 - 400 - FINISH	0